

### WITH EXCHANGEABLE MEASURING INSERT, TYPE TT..WS

Data sheet TT..WS | Edition 2023

**THERMOCOUPLE** 

## | Application

- Measuring range: -40 .. +800°C
- Suitable for additional thermowell
- Technological process installations in all branches of industry

#### **Features**

- Exchangleable measuring insert made of mineral insulated cable (vibration proof)
- Spring-loaded measuring insert provides ideal contact with the thermowell
- Temperature transmitter can be installed in the sensor head
- Connection head with local LCD o LED display as an option (see models TWR01H, DANWdie-LED)

The sensor consists of a replaceable insert, neck and connection aluminium head where a programmable temperature transmitter with a 4-20 mA output signal can be installed.

The measuring insert represents the replaceable element of the complete sensor which reduces time and costs of maintenance of the measuring apparatus installed in the object. Spring fixation of the measuring insert provides perfect pressure to the bottom of the protecting tube, reduces time of reaction to changes of temperature and increases accuracy of measurement as well as reduces natural vibration thus mechanical and electrical defects can be avoided.

Insertion length, thermometer thread, connection head as well as type and number of sensors, accuracy and method of connection can be selected individually for the respective application.

# | Temperature Transmitter (Option)

Transmitter is mounted inside the connection head of the sensor. There are two ways of installation: directly on the measuring insert or in the higher cap of the head.

The advantage of the second solution is that replacing the standard insert with a terminal block is easy without having to dismantle the transmitter, which significantly shortens the time and lowers the cost of sensor maintenance and protects the connection cables.

Mounting two transmitters is possible upon customer's request.



# ATEX, EAC Ex versions 😥 [[[[x

Intrinsically safe and Flameproof designs are available for applications in hazardous areas. These models are provided with certificate for "intrinsically safe" and "flameproof" type of protection according to Directive 2014/34/UE (ATEX) and EAC Ex TR-CU 012/2011 (Eurasian Economic Union).

Intrinsically safe (Exi) data sheet XI-TT..WS Flameproof (Exd) data sheet XD-TT..WS

#### Other versions

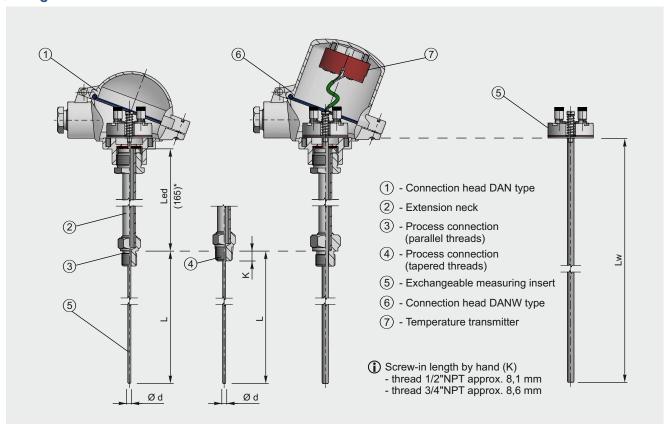
This data sheet contains only a small portion of our program of supplying thermocouple thermometer with a replaceable measuring insert.

Other versions can be supplied upon customer's request.

# Type TT..WS



#### Designs



## Basic values of thermocouples type J, K, N according to PN-EN 60584 / IEC 584

Temperature		°C	100	200	300	400	500	600	700
Nominal	Type J	mV	5.27	10.78	16.33	21.85	27.39	33.10	39.13
value	Type K	mV	4.10	8.14	12.21	16.40	20.64	24.91	29.13
	Type N	mV	2.77	5.91	9.34	12.97	16.75	20.61	24.53
Tolerance	Class 1	°C	±1.5	±1.5	±1.5	±1.6	±2.0	±2.4	±2.8
	Class 2	°C	±2.5	±2.5	±2.5	±3.0	±3.7	±4.5	±5.2

#### **Tolerance**

The PN-EN 60584 Standard defines the formulas for calculating acceptable measure tolerance. More information available in the general thermocouple thermometer sheet.

#### Type J (Fe-CuNi)

Class	Temperature range	Tolerance
1	-40 °C +375 °C	± 1.5 °C
1	+375 °C +750 °C	± 0.0040 x   t
2	-40 °C +333 °C	± 2.5 °C
2	+333 °C +750 °C	± 0.0075 x   t

# Type K ( NiCr-Ni ), Typ N ( NiCrSi-NiSi )

Class	Temperature range	Tolerance
,	-40 °C +375 °C	± 1.5 °C
1	+375 °C +1000 °C	± 0.0040 x   t
2	-40 °C +333 °C	± 2.5 °C
2	+333 °C +1200 °C	± 0.0075 x   t

## Standard lengths

Immersion length L	Measuring insert length Lw
100 mm	275 mm
140 mm	315 mm
200 mm	375 mm
260 mm	435 mm

In case of non-standard lengths, below formula should be used to calculate length of measuring insert:

Example:

For thermowell L=200 mm long, length of measuring insert is 375 mm.



#### Response time

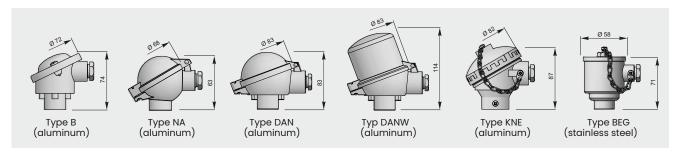
Averange response time at mixed water 0.4 m/s (acc. to DINEN 60584), at temperature change from 23 to 33  $^{\circ}$ C.

Tests refers to thermocouples with isolated measuring junction (SO, SOB).

Measuring insert diameter	Response time
Ø 3 mm	$t_{50} = 2.5 s$
9311111	t <sub>90</sub> = 3 s
Of C mana	t <sub>50</sub> = 7 s
Ø 6 mm	t <sub>90</sub> = 9.5 s

#### Connection heads

This sensor can be fitted with one of the following connection heads. For more information about the connection heads see section "Accessories".



### | Connection head DANWdie with local LED display

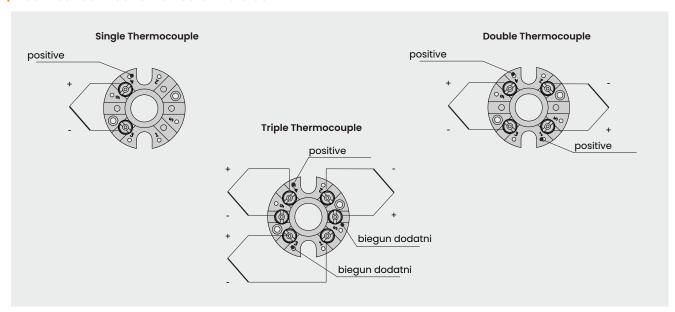
The display is mounted in connection head cover with glass window which allows preview of measuring temperature. 4 digits with a height of 9.5 millimeter ensure clear reading of values.

Programming of measure range can be performed via three buttons placed on the back of display panel.

Mounted temperature transmitter 4...20mAon measuring insert is necessary for proper use. It also works with temperature transmitters with HART® protocol.



#### | Electrical connection on ceramic block



# Type **TT..WS**



# Ordering code

don	9				
1		2		3 4	5 6 7 8 9 10 11 12
	TT		ws		
	• •				
				Version	
1					Single thermocouple
				AP	Single thermocouple, with 420 mA temperature transmitter
				APW	Single thermocouple, 420 mA temperature transmitter and local LED display*
				2	Double thermocouple
				3	Triple thermocouple
				Thermocou	uple type  * only with connection head DANWdie
2				J	Type J (Fe-CuNi)
		•		К	Type K ( NiCr-Ni )
				XXX	other, please specify
				Measurina	insert diameter d
3				1	Ø3.0 mm
J				2	Ø6.0 mm
				3	Ø4.5 mm
				4	Ø4.8 mm
				5	Ø6.4 mm
					ethod of connection head
4				1	closing by screw
				3	closing by clamp
				Connection	n head
5				NA	Type NA Aluminum Cable gland: M20x1.5 IP65
				DAN	Type DAN Aluminum Cable gland: M20x1.5 IP65
				DANW	Type DANW Aluminum Cable gland: M20x1.5 IP65
				В	Type B Aluminum Cable gland: M20x1.5 IP65
				BEG	Type BEG Stainless Steel Cable gland: M20x1.5 IP65
				XXX	other, please specify
				Length L [n	
6				100	100 mm
O				160	160 mm
				200	200 mm
				250	250 mm
				400	400 mm
				XXX	other, please specify
				Neck lengt	h Led [mm]
7					165 mm ( standard )
				250	250 mm
				XXX	other, please specify
				Thermome	eter connection
8				M12x1.5	M12x1.5
		-		M14x1.5	M14x1.5
				M18x1.5	M18x1.5
				XXX	other, please specify
				Measuring	
_					·
9				SO	Junction isolated
				SP	Junction grounded
				SOB	Junctions isolated ( double and triple thermocouples )
				Tolerance	
10	)			1	Class 1 according to PN-EN 60584-2
				2	Class 2 according to PN-EN 60584-2
				Measuring	range of temperature transmitter
11				0100	input signal for 420mA: 0100°C
				XXX	other, please specify
					nperature transmitter
12					B Output signal 420 mA
12				PR5335A	· -
				PR5350A	
				XXX	other, please specify
					Totalon, produce apoonly

## Example

Temperature sensor TTKWS11-DAN-200-M12x1.5-SO-1

( sensor 1xK, connection head type DAN closed by screw, length L=200mm, measuring insert diameter Ø3 mm, thermometer thread M12x1.5, junction isolated, class 1).