

WITH EXCHANGEABLE MEASURING INSERT, TYPE TT..N

Data sheet TT..N | Edition 2023

THERMOCOUPLE

| Application

- Measuring range: -40 .. +800°C
- Suitable for additional thermowell
- Technological process installations in all branches of industry

Features

- Stainless Steel AISI316 (1.4401) or upon request
- Spring-loaded measuring insert provides ideal contact with the thermowell
- Temperature transmitter can be installed in the sensor head
- Optionally the head can be installed with a local temperature display (see model DANWdie-LED)
- Neck extension (Nipple) with 1/2" NPT thread

The sensor consists of a replaceable insert, neck (nipple) and an aluminium connection head where a programmable temperature transmitter with a 4-20 mA output signal can be installed.

The measuring insert represents the replaceable element of the complete sensor which reduces time and costs of maintenance of the measuring apparatus installed in the object. Spring fixation of the measuring insert provides perfect pressure to the bottom of the protecting tube, reduces time of reaction to changes of temperature and increases accuracy of measurement as well as reduces natural vibration thus mechanical and electrical defects can be avoided.

Insertion length, thermometer thread, connection head as well as type and number of sensors, accuracy and method of connection can be selected individually for the respective application.

| Temperature Transmitter (Option)

Transmitter is mounted inside the connection head of the sensor. There are two ways of installation: directly on the measuring insert or in the higher cap of the head.

The advantage of the second solution is that replacing the standard insert with a terminal block is easy without having to dismantle the transmitter, which significantly shortens the time and lowers the cost of sensor maintenance and protects the connection cables.

Mounting two transmitters is possible upon customer's request.



Other versions

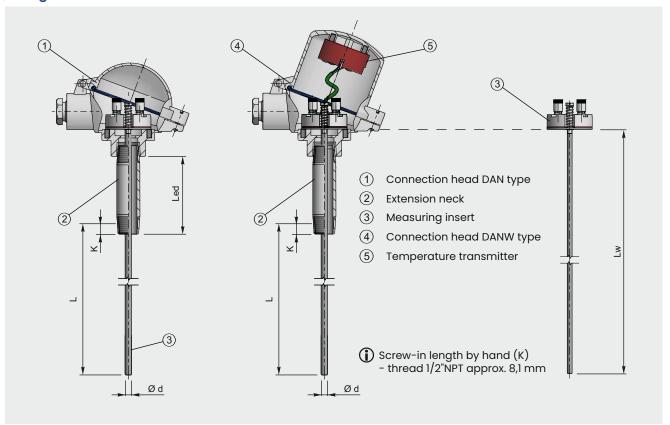
This data sheet contains only a small portion of our program of supplying thermocouple thermometer with a replaceable measuring insert.

 $Other versions \, can \, be \, supplied \, upon \, customer's \, request.$

Type TT..N



Designs



Basic values of thermocouples type J, K, N according to PN-EN 60584 / IEC 584

Temperature		°C	100	200	300	400	500	600	700
Nominal	Type J	mV	5.27	10.78	16.33	21.85	27.39	33.10	39.13
value	Type K	mV	4.10	8.14	12.21	16.40	20.64	24.91	29.13
	Type N	mV	2.77	5.91	9.34	12.97	16.75	20.61	24.53
Tolerance	Class 1	°C	±1.5	±1.5	±1.5	±1.6	±2.0	±2.4	±2.8
	Class 2	°C	±2.5	±2.5	±2.5	±3.0	±3.7	±4.5	±5.2

Tolerance

The PN-EN 60584 Standard defines the formulas for calculating acceptable measure tolerance. More information available in the general thermocouple thermometer sheet.

Type J (Fe-CuNi)

Class	Temperature range	Tolerance
1	-40 °C +375 °C	± 1.5 °C
1	+375 °C +750 °C	± 0.0040 x t
2	-40 °C +333 °C	± 2.5 °C
2	+333 °C +750 °C	± 0.0075 x t

Type K (NiCr-Ni), Typ N (NiCrSi-NiSi)

Class	Temperature range	Tolerance
1	-40 °C +375 °C	± 1.5 °C
1	+375 °C +1000 °C	± 0.0040 x t
2	-40 °C +333 °C	± 2.5 °C
2	+333 °C +1200 °C	± 0.0075 x t

Standard lengths

Immersion length L	Measuring insert length Lw
100 mm	212 mm
140 mm	252 mm
200 mm	312 mm
260 mm	372 mm

In case of non-standard lengths, below formula should be used to calculate length of measuring insert:

Lw = $L_{\text{(thermowell length)}} + Led_{\text{(neck length)}} + 12$

Example:

Lw = 200 + 100 + 12

For thermowell L=200 mm long, length of measuring insert is 312 mm. $\,$



Response time

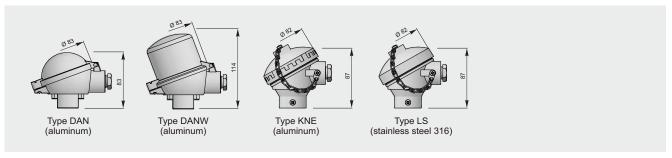
Averange response time at mixed water 0.4 m/s (acc. to DINEN 60584), at temperature change from 23 to 33 $^{\circ}$ C.

Tests refers to thermocouples with isolated measuring junction (SO,SOB).

Measuring insert diameter	Response time
Ø 3 mm	$t_{50} = 2.5 s$
9311111	t ₉₀ = 3 s
Of C mana	t ₅₀ = 7 s
Ø 6 mm	$t_{90} = 9.5 s$

Connection heads

This sensor can be fitted with one of the following connection heads. For more information about the connection heads see section "Accessories".



| Connection head DANWdie with local LED display

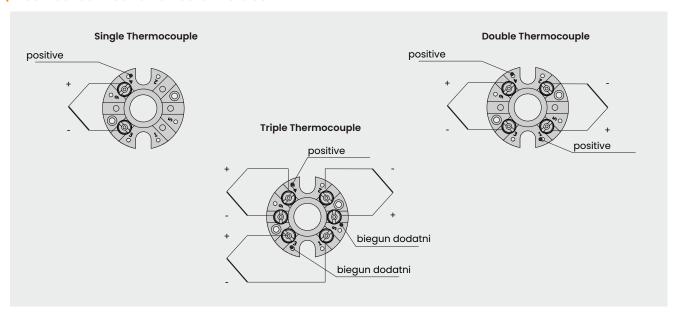
The display is mounted in connection head cover with glass window which allows preview of measuring temperature. 4 digits with a height of 9.5 millimeter ensure clear reading of values.

Programming of measure range can be performed via three buttons placed on the back of display panel.

Mounted temperature transmitter 4..20mAon measuring insert is necessary for proper use. It also works with temperature transmitters with HART® protocol.



| Electrical connection on ceramic block



Type TT..N



Ordering code

1		2	3 4	5 6 7 8 9 10 11
	тт Г	N		¬ - □ - □ - □ - □ - □ - □
			Version	
1				Single thermocouple
			AP	Single thermocouple, with 420 mA temperature transmitter
			APW	Single thermocouple, 420 mA temperature transmitter and local LED display*
			2	Double thermocouple
			3	Triple thermocouple
			Thormoon	* only with connection head DANWdie
2			Thermocou _l	Type J (Fe-CuNi)
		I	K	Type K (NiCr-Ni)
			XXX	other, please specify
			Measuring i	nsert diameter d
3			1	Ø3.0 mm
			2	Ø6.0 mm
			3	Ø4.5 mm
				thod of connection head
4			1	closing by screw
			3	closing by sciew
			Connection	
5			DAN	Type DAN Aluminum Cable gland: M20x1.5 IP65
			DANW	Type DANW Aluminum Cable gland: M20x1.5 IP65
			KNE	Type KNE Aluminum Cable gland: M20x1.5 IP65
			LS	Type LS Stainless Steel Cable gland: M20x1.5 IP65
			XXX	other, please specify
			Length L [m	
6			100	100 mm
O			140	140 mm
			200	200 mm
			260	260 mm
			XXX	other, please specify
			Neck length	
7			150	150 mm
/			250	250 mm
			XXX	other, please specify
0		\neg	Measuring j	
8			SO	Junction isolated
			SP	Junction grounded
			SOB	Junction grounded
0			Tolerance	Oleves 1 are a sufficient to DN EN COFOA O
9			1 2	Class 1 according to PN-EN 60584-2
				Class 2 according to PN-EN 60584-2
7.0				range of temperature transmitter
10			0100	input signal for 420mA: 0100°C
			XXX	other, please specify
		\neg		perature transmitter
11				Output signal 420 mA
			PR5335A	Output signal 420 mA, with HART® protocol
			PR5350A	Output signal Profibus® PA / Foundation Fieldbus
			XXX	other, please specify

Example

Temperature sensor TTKN11-DAN-200-150-SO-1

(sensor IXK, connection head type DAN closed by screw, length L=200mm, length Led=150mm, measuring insert dia. Ø3 mm, thread 1/2"NPT, junction isolated, class 1).

Temperature sensor APWTTKN31-DANWdie-260-300-SO-1-0..100°C-PR5335A

(sensor 1xK with 4..20mA temperature sensor, connection head DANWdie with local LED display, closing by screw, length L=260mm, length Led=300mm, measuring insert dia. Ø4.5 mm, junction isolated, class 1, temperature transmitter PR5335A).