## THERMOCOUPLE



#### WITH EXCHANGEABLE MEASURING INSERT, TYPE TT..GN

- Measuring range: -40 .. +800°C
- Equipment/tank design
- Technological process installations in all branches of industry
- Machine design
- Heating systems, air conditioning and ventilation systems

# Features

- Stainless Steel AISI321 / 1.4541 or AISI316L / 1.4404, AISI316Ti / 1.4571 upon request
- Spring-loaded measuring insert provides ideal contact with the thermowell
- Temperature transmitter can be installed in the sensor head
- Optionally the head can be installed with a local temperature display (see models TWR01H, DANWdie-LED)

The sensor consists of a replaceable insert, a welded protective tube (thermowell) with threaded process connection and an aluminium connection head where a programmable temperature transmitter with a 4-20 mA output signal can be installed.

The measuring insert is a replaceable element of the complete sensor, which significantly reduces the time and cost of maintenance of measuring instruments on site.

Thanks to the spring-loaded fastening of the measuring insert it is perfectly pressed against the bottom of the protective tube, which reduces the time of reaction to temperature changes, increases accuracy of measurement and reduces natural vibrations, thus mechanical and electrical damages can be avoided.

Immersion length, process connection thread, length of the thermowell, connection head, shape and material of the sheath can be selected depending on the requirements of the application.

## Temperature Transmitter (Option)

Transmitter is mounted inside the connection head of the sensor. There are two ways of installation: directly on the measuring insert or in the higher cap of the head.

The advantage of the second solution is that replacing the standard insert with a terminal block is easy without having to dismantle the transmitter, which significantly shortens the time and lowers the cost of sensor maintenance and protects the connection cables.

Mounting two transmitters is possible upon customer's request.



Thermowell with reduced tip.

# ATEX, EAC Ex versions (Ex)[][[[x

Intrinsically safe and Flameproof designs are available for applications in hazardous areas. These models are provided with certificate for "intrinsically safe" and "flameproof" type of protection according to Directive 2014/34/UE (ATEX) and EAC EX TR-CU 012/2011 (Eurasian Economic Union).

Intrinsically safe (Exi)	data sheet XI-TTGN
Flameproof (Exd)	data sheet XD-TTGN

## **Other versions**

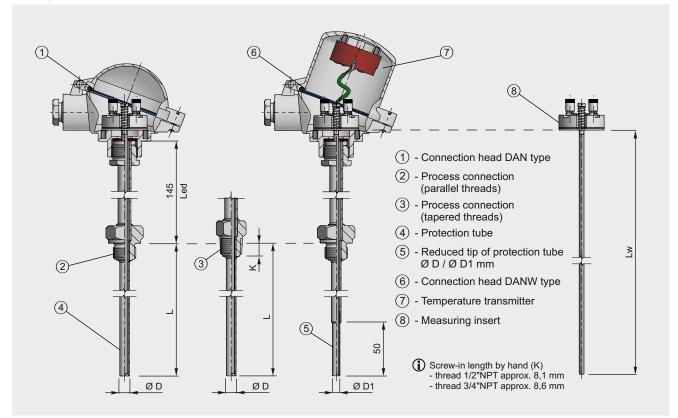
This data sheet contains only a small portion of our program of supplying thermocouple thermometer with a replaceable measuring insert.

Other versions can be supplied upon customer's request.

# Type TT..GN



## Designs



#### Basic values of thermocouples type J, K, N according to PN-EN 60584 / IEC 584

Temperat	ure	°C	100	200	300	400	500	600	700
Nominal	Туре Ј	mV	5.27	10.78	16.33	21.85	27.39	33.10	39.13
value	Туре К	mV	4.10	8.14	12.21	16.40	20.64	24.91	29.13
10.00	Туре N	mV	2.77	5.91	9.34	12.97	16.75	20.61	24.53
Tolerance	Class 1	°C	±1.5	±1.5	±1.5	±1.6	±2.0	±2.4	±2.8
	Class 2	°C	±2.5	±2.5	±2.5	±3.0	±3.7	±4.5	±5.2

## Tolerance

The PN-EN 60584 Standard defines the formulas for calculating acceptable measure tolerance. More information available in the general thermocouple thermometer sheet.

## <u>Type J (Fe-CuNi)</u>

Class	Temperature range	Tolerance		
1	-40 °C +375 °C	± 1.5 °C		
I	+375 °C +750 °C	± 0.0040 x   t		
2	-40 °C +333 °C	± 2.5 °C		
2	+333 °C +750 °C	± 0.0075 x   t		

# Type K ( NiCr-Ni ), Typ N ( NiCrSi-NiSi )

Class	Temperature range	Tolerance
1	-40 °C +375 °C	± 1.5 °C
I	+375 °C +1000 °C	± 0.0040 x   t
2	-40 °C +333 °C	± 2.5 °C
	+333 °C +1200 °C	± 0.0075 x   t

#### **Standard lengths**

Immersion length L	Measuring insert length Lw
100 mm	255 mm
160 mm	315 mm
200 mm	355 mm
250 mm	405 mm
400 mm	555 mm

#### **Response time**

Test in mixed water 0,4 m/s (in accordance with DIN EN 60751), at temperature change from  $23 \text{ to } 33^{\circ}\text{C}$ .

Protection tube diameter D / D1	Response time
Ø 9 mm	t50 = 10 s
0 3 11111	t90 = 24 s
Ø 9 / Ø 6 mm	t50 = 7 s
979011111	t90 = 14 s



# Type TT..GN

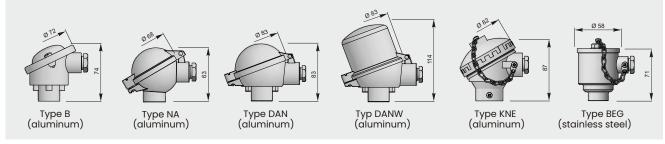
## Maximum operating pressure (100°C)

Calculated for maximum flow of steam 25 m/s and of water 3 m/s.

Length L	Maximum operating pressure
160 mm	6.4 MPa
250 mm	4.9 MPa
< 400 mm	2.0 MPa

### Connection heads

This sensor can be fitted with one of the following connection heads. For more information about the connection heads see section "Accessories".



# Connection head DANWdie with local LED display

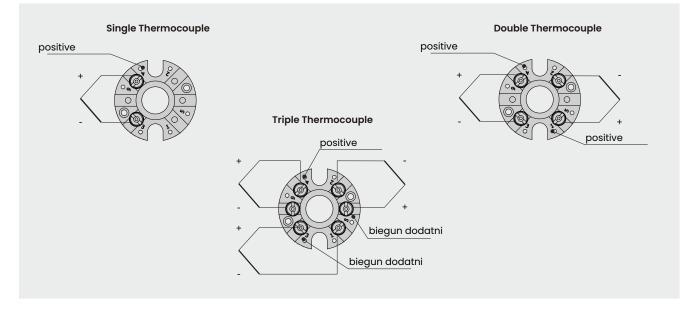
The display is mounted in connection head cover with glass window which allows preview of measuring temperature. 4 digits with a height of 9.5 milimeter ensure clear reading of values.

Programming of measure range can be performed via three buttons placed on the back of display panel.

Mounted temperature transmitter 4..20mAon measuring insert is necessary for proper use. It also works with temperature transmitters with HART® protocol.

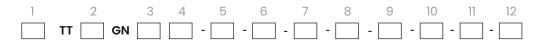


#### Electrical connection on ceramic block





## Ordering code



	Version					
1		Single thermocouple				
	AP		ouple, with 420 mA ten	nperature transmitter		
	APW			ature transmitter and loc	al IFD display*	
	2	Double thermocouple				
	3	Triple thermoco				
				* only with	connection head DANWd	
	Thermocou	, ,,	1: )			
2	J	Type J (Fe-Cul				
	K	Type K ( NiCr-N				
	XXX	other, please sp	респу			
-	Neck length					
3	1	neck Led=145 n				
	2	neck Led=80 m				
	3	neck Led=250 r	nm			
	Closing me	thod of connecti	on head			
4	1	closing by scre	W			
	3	closing by clan	qr			
	Connection	head				
5	NA	Type NA	Aluminium	Cable gland: M20x1.5	IP65	
<u> </u>	DAN	Type DAN	Aluminium	Cable gland: M20x1.5	IP65	
	DANW	Type DANW	Aluminium	Cable gland: M20x1.5	IP65	
	В	Туре В	Aluminium	Cable gland: M20x1.5	IP65	
	BEG	Type BEG	Stal kwasoodporna	Cable gland: M20x1.5	IP65	
	XXX	other, please s		0		
	Length L [m		,			
6	100	100 mm				
	160	160 mm				
	200	200 mm				
	250	250 mm				
	400	400 mm				
	XXX	other, please sp	pecify			
		diameter [mm]				
7	6	Ø 6 mm				
	9	Ø9mm				
	9/6		duced tip to Ø 6 mm			
	XXX	other, please specify				
	Process cor					
8	M20x1.5	M20x1.5				
	G1/2"	G1/2"				
	XXX	other, please specify				
	Measuring j					
9	SO	Junction isolate	h			
<u> </u>	SP	Junction groun				
	SOB		ted ( double and triple t			
	Tolerance	3411011313014		inermocoupies y		
10		Class Lassardi	anto DN EN 60E94 2			
10	1 2		ng to PN-EN 60584-2			
			ng to PN-EN 60584-2			
			ature transmitter			
11	0100		420mA: 0100°C			
	XXX	other, please sp				
		perature transm				
12		Output signal 4				
	PR5335A		20 mA, with HART® prot			
	PR5350A		rofibus® PA / Foundatio	n Fieldbus		
	XXX	other, please s	pecify			

## Example

Temperature sensor TTKGN11-DAN-200-9-G1/2-SO-1

(sensor 1xK, connection head type DAN closed by screw, length L=200mm, thread G1/2", junction isolated, class 1).