

WITH EXCHANGEABLE MEASURING INSERT, TYPE TT..GB

Data sheet TT..GB | Edition 2023

THERMOCOUPLE

| Application

- Measuring range: -40 .. +150°C
- Equipment/tank design
- Technological process installations in all branches of industry
- Machine design
- Heating systems, air conditioning and ventilation systems

Features

- Stainless Steel AISI321 / 1.4541 or AISI316L / 1.4404, AISI316Ti / 1.4571 upon request
- Spring-loaded measuring insert provides ideal contact with the thermowell
- Temperature transmitter can be installed in the sensor head
- Optionally the head can be installed with a local temperature display (see models TWR01H, DANWdie-LED)

The sensor consists of a replaceable insert, a welded protective tube (thermowell) with threaded process connection and an aluminium connection head where a programmable temperature transmitter with a 4-20 mA output signal can be installed.

The measuring insert is a replaceable element of the complete sensor, which significantly reduces the time and cost of maintenance of measuring instruments on site.

Thanks to the spring-loaded fastening of the measuring insert it is perfectly pressed against the bottom of the protective tube, which reduces the time of reaction to temperature changes, increases accuracy of measurement and reduces natural vibrations, thus mechanical and electrical damages can be avoided.

Immersion length, process connection thread, length of the thermowell, connection head, shape and material of the sheath can be selected depending on the requirements of the application.

| Temperature Transmitter (Option)

Transmitter is mounted inside the connection head of the sensor. There are two ways of installation: directly on the measuring insert or in the higher cap of the head.

The advantage of the second solution is that replacing the standard insert with a terminal block is easy without having to dismantle the transmitter, which significantly shortens the time and lowers the cost of sensor maintenance and protects the connection cables.

Mounting two transmitters is possible upon customer's request.



Sensor with connection head DANW.
Thermowell with reduced tip. with

V. Sensor
with connection head NA

Other versions

This data sheet contains only a small portion of our program of supplying thermocouple thermometer with a replaceable measuring insert.

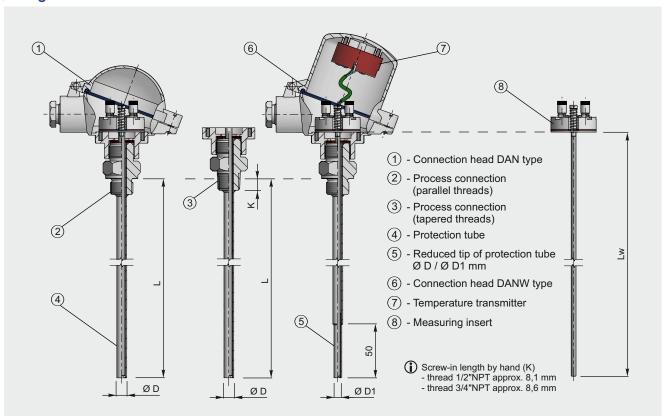
Other versions can be supplied upon customer's request.

* inne materiały, patrz: "Materiały osłon"

Type TT..GB



Designs



Basic values of thermocouples type J, K, N according to PN-EN 60584 / IEC 584

Temperature		°C	0	25	50	75	100	125	150
Nominal	Type J Type K	mV mV	0.00 0.00	1.28 1.00	2.58 2.02	3.92 3.06	5.27 4.10	6.63 5.12	8.01 6.14
value	Type N	mV	0.00	0.66	1.34	2.05	2.77	3.53	4.30
Tolerance	Class 1	°C	±1.5	±1.5	±1.5	±1.5	±1.5	±1.5	±1.5
	Class 2	°C	±2.5	±2.5	±2.5	±2.5	±2.5	±2.5	±2.5

Tolerance

The PN-EN 60584 Standard defines the formulas for calculating acceptable measure tolerance. More information available in the general thermocouple thermometer sheet.

Type J (Fe-CuNi)

Class	Temperature range	Tolerance
,	-40 °C +375 °C	± 1.5 °C
1	+375 °C +750 °C	± 0.0040 x t
2	-40 °C +333 °C	± 2.5 °C
2	+333 °C +750 °C	± 0.0075 x t

Type K (NiCr-Ni), Typ N (NiCrSi-NiSi)

Class	Temperature range	Tolerance
,	-40 °C +375 °C	± 1.5 °C
1	+375 °C +1000 °C	± 0.0040 x t
2	-40 °C +333 °C	± 2.5 °C
2	+333 °C +1200 °C	± 0.0075 x t

Standard lengths

Immersion length L	Measuring insert length Lw
100 mm	145 mm
160 mm	205 mm
200 mm	245 mm
250 mm	295 mm
400 mm	445 mm

Response time

Test in mixed water 0,4 m/s (in accordance with DIN EN 60751), at temperature change from 23 to 33°C.

Protection tube diameter D / DI	Response time
Ø 9 mm	t ₅₀ = 10 s
9 111111	t ₉₀ = 24 s
Ø 9 / Ø 6 mm	t ₅₀ = 7 s
99/00111111	t ₉₀ = 14 s



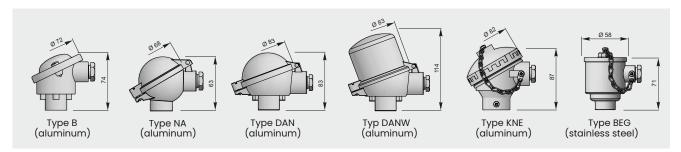
| Maximum operating pressure (100°C)

Calculated for maximum flow of steam 25 m/s and of water $3 \, \text{m/s}$.

Length L	Maximum operating pressure
160 mm 250 mm	6.4 MPa 4.9 MPa
< 400 mm	2.0 MPa

Connection heads

This sensor can be fitted with one of the following connection heads. For more information about the connection heads see section "Accessories".



Connection head DANWdie with local LED display

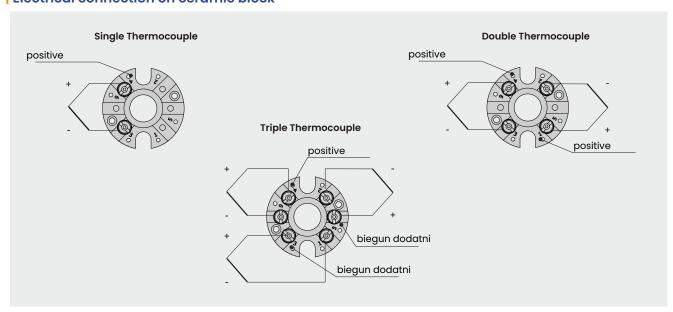
The display is mounted in connection head cover with glass window which allows preview of measuring temperature. 4 digits with a height of 9.5 millimeter ensure clear reading of values.

Programming of measure range can be performed via three buttons placed on the back of display panel.

Mounted temperature transmitter 4..20mAon measuring insert is necessary for proper use. It also works with temperature transmitters with HART® protocol.



| Electrical connection on ceramic block



Type TT..GB



Ordering code

1		2		3 4	5 6 7 8 9 10 11
	TT		GB1] - [
				Version	
1					Single thermocouple
				AP	Single thermocouple, with 420 mA temperature transmitter
				APW	Single thermocouple, 420 mA temperature transmitter and local LED display*
				2	Double thermocouple
				3	Triple thermocouple
				Thermocou	* only with connection head DANWdie
2				J	Type J (Fe-CuNi)
				K	Type K (NiCr-Ni)
				XXX	other, please specify
					ethod of connection head
3				1	closing by screw
				3	closing by clamp
				Connection	· · · · · · · · · · · · · · · · · · ·
4				NA	Type NA Aluminium Cable gland: M20x1.5 IP65
				DAN	Type DAN Aluminium Cable gland: M20x1.5 IP65
				DANW	Type DANW Aluminium Cable gland: M20x1.5 IP65
				В	Type B Aluminium Cable gland: M20x1.5 IP65
				BEG	Type BEG Stal kwasoodporna Cable gland: M20x1.5 IP65
				XXX	other, please specify
				Length L [m	
5				100	100 mm
				160	160 mm
				200	200 mm
				250	250 mm
				400	400 mm
				XXX	other, please specify
				Thermowel	I diameter [mm]
6				6	Ø 6 mm
				9	Ø 9 mm
				9/6	Ø 9 mm with reduced tip to Ø 6 mm
				XXX	other, please specify
				Process cor	
7				M20x1.5	M20x1.5
				G1/2"	G1/2"
				XXX	other, please specify
				Measuring	
8				SO	Junction isolated
				SP	Junction grounded
				SOB	Junctions isolated (double and triple thermocouples)
_				Tolerance	Olored and english to DN SN COFOA O
9				1 1	Class 1 according to PN-EN 60584-2
				2	Class 2 according to PN-EN 60584-2
					range of temperature transmitter
1()			0100	input signal for 420mA: 0100°C
				XXX	other, please specify
					perature transmitter
1					3 Output signal 4.20 mA
				PR5335A	Output signal 420 mA, with HART® protocol
				PR5350A	Output signal Profibus® PA / Foundation Fieldbus
				XXX	other, please specify

Example

Temperature sensor TTKGB11-DAN-200-9-G1/2-SO-1

(sensor IxK, connection head DAN closing by screw, length L=200mm, thread G1/2", junction isolated, class 1).

Temperature sensor APWTTKGB11-DANWdie-500-9/6-M20x1.5-SO-1-0..100°C-PR5335A

(sensor lxK with 4..20mA temperature sensor, connection head DANWdie with local LED display, closing by screw, length L=500mm, thread M20x1.5, protection tube dia. Ø9 with reduced tip to Ø6mm, junction isolated, class l, temperature transmitter PR5335A).