

Application

- Measuring range: -40 .. +150 °C
- General mechanical engineering
- Temperature measurement of bearings
- General industrial services

Technical properties

- Made of sheathed cable, insulated inside with MgO
- Small dimensions (Ø 3.0 mm)
- Short response time for temperature change
- Metal sheath made of stainless steel AISI316
- Vibration resistant

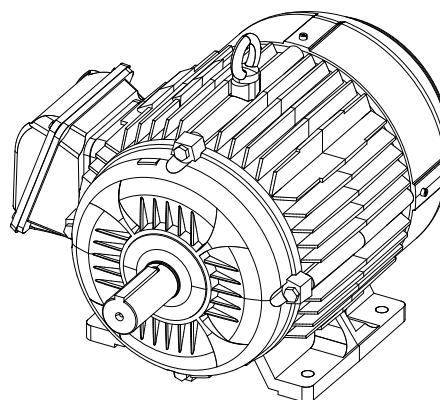
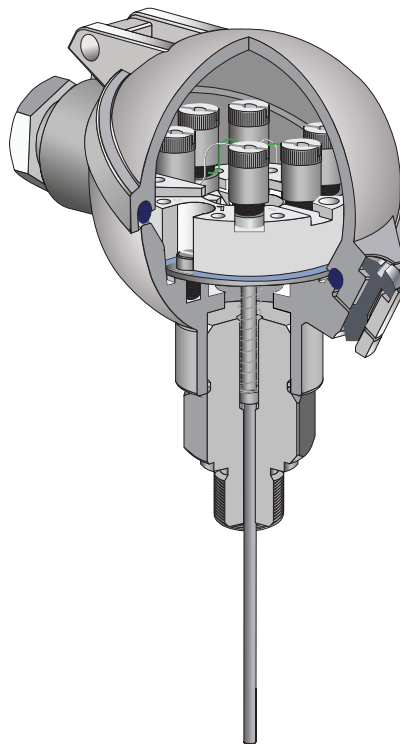
Description

Mineral insulated thermocouples, also referred to as sheathed thermocouples, are made of metal sheathed cable with internal thermocouple wires are insulated from each other and from the outer sheath with magnesium oxide (MgO) powder. This provides the sensor with high vibration resistance, flexibility as well as resistance to temperature and with good electrical insulation.

These sensors are designed for direct temperature measuring in places with difficult access, as well as in all places, where it is required to use flexible sensors of small diameters, high resistance to vibrations and shock, and with short response time to temperature changes.

The complete sensor is equipped with a special spring, a threaded connector and an aluminum connection head.

All elements are made of non-magnetic stainless steel.



Other versions

This data sheet contains only a small portion of our program of supplying sheathed thermocouple thermometers for measuring temperature of bearings.

Other versions can be supplied upon customer's request.

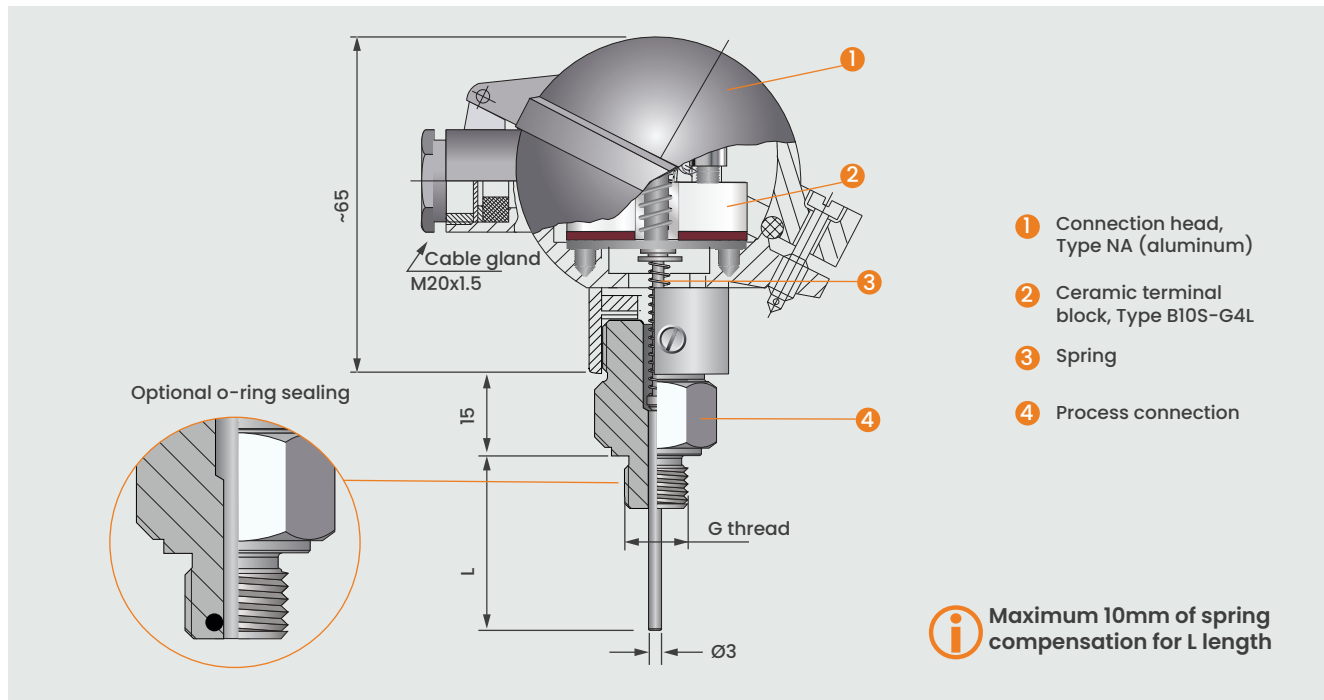
MINERAL INSULATED THERMOCOUPLE

TYPE TTP-323



Data sheet TTP-323 | Edition 2023

Design



i Maximum 10mm of spring compensation for L length

Basic values of Thermocouples type J, K, N according to PN-EN 60584 / IEC 584

Temperature		°C	0	25	50	75	100	125	150
Basic value	Type J	mV	0.00	1.28	2.58	3.92	5.27	6.63	8.01
	Type K	mV	0.00	1.00	2.02	3.06	4.10	5.12	6.14
	Type N	mV	0.00	0.66	1.34	2.05	2.77	3.53	4.30
Tolerance	Class 1	°C	±1.5	±1.5	±1.5	±1.5	±1.5	±1.5	±1.5
	Class 2	°C	±2.5	±2.5	±2.5	±2.5	±2.5	±2.5	±2.5

Tolerances

PN-EN 60584 Standard defines the formulas for calculating acceptable measure tolerance. More information in the general thermocouple sheet.

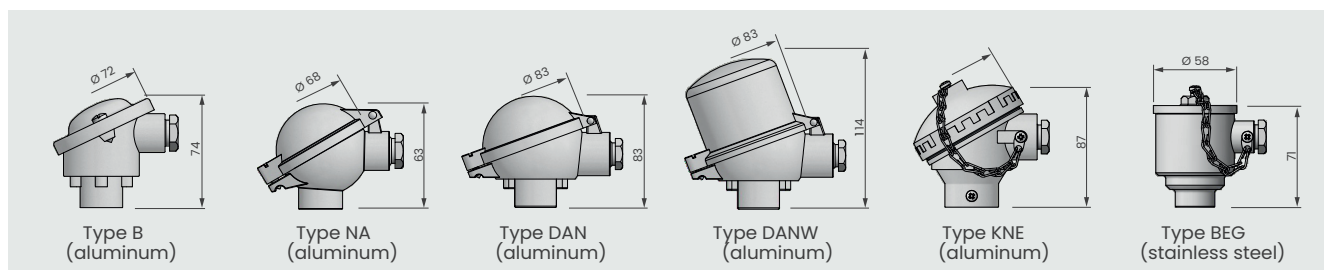
Type J (Fe-CuNi)

Class	Temperature range	Tolerance
1	-40 °C .. +375°C	± 1.5
	+375 °C .. +750°C	± 0.0040 x t
2	-40 °C .. +333°C	± 2.5
	+333 °C .. +750°C	± 0.0075 x t

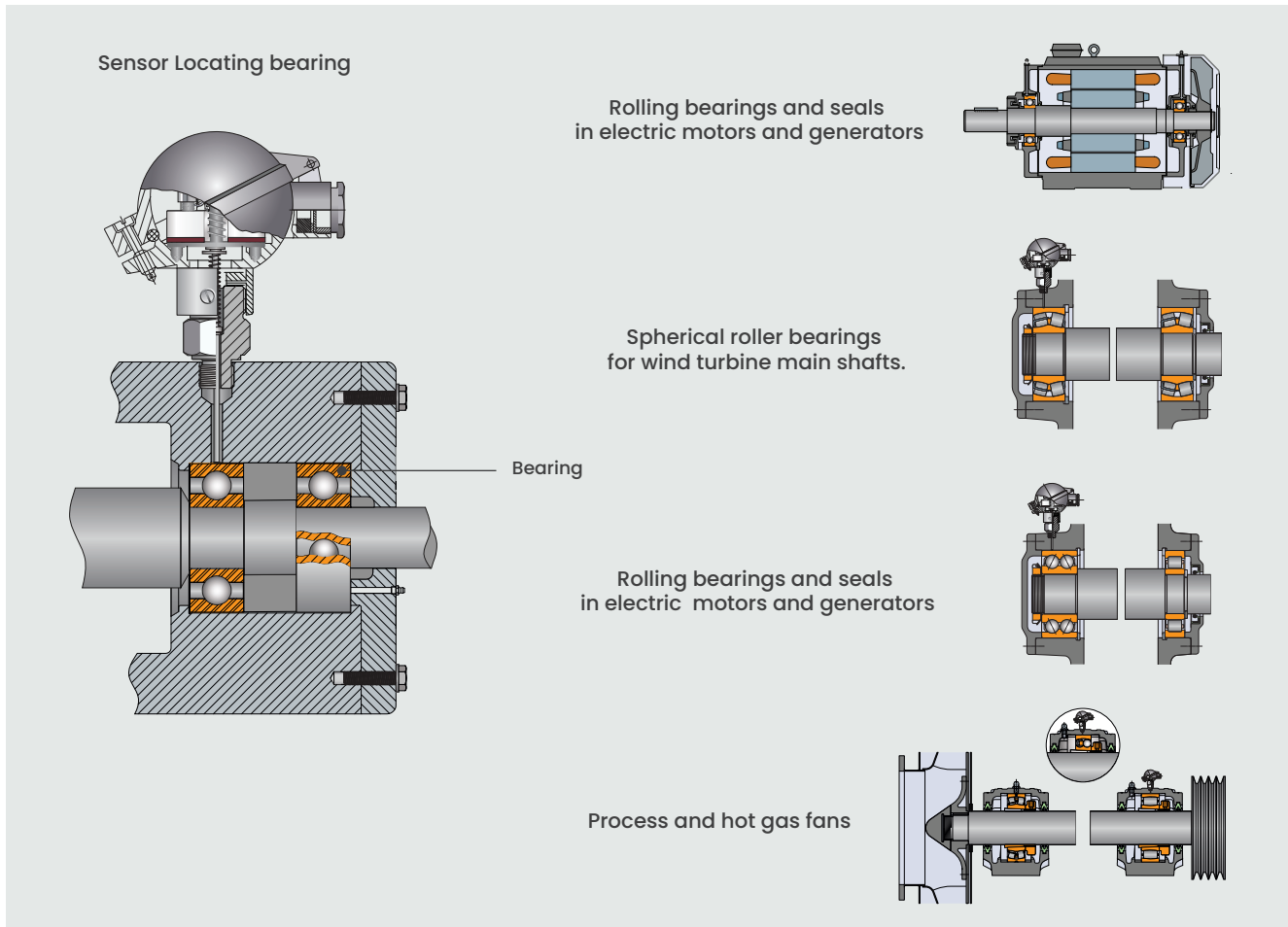
Type K (NiCr-Ni), Type N (NiCrSi-NiSi)

Class	Temperature range	Tolerance
1	-40 °C .. +375°C	± 1.5
	+375 °C .. +1000°C	± 0.0040 x t
2	-40 °C .. +333°C	± 2.5
	+333 °C .. +1200°C	± 0.0075 x t

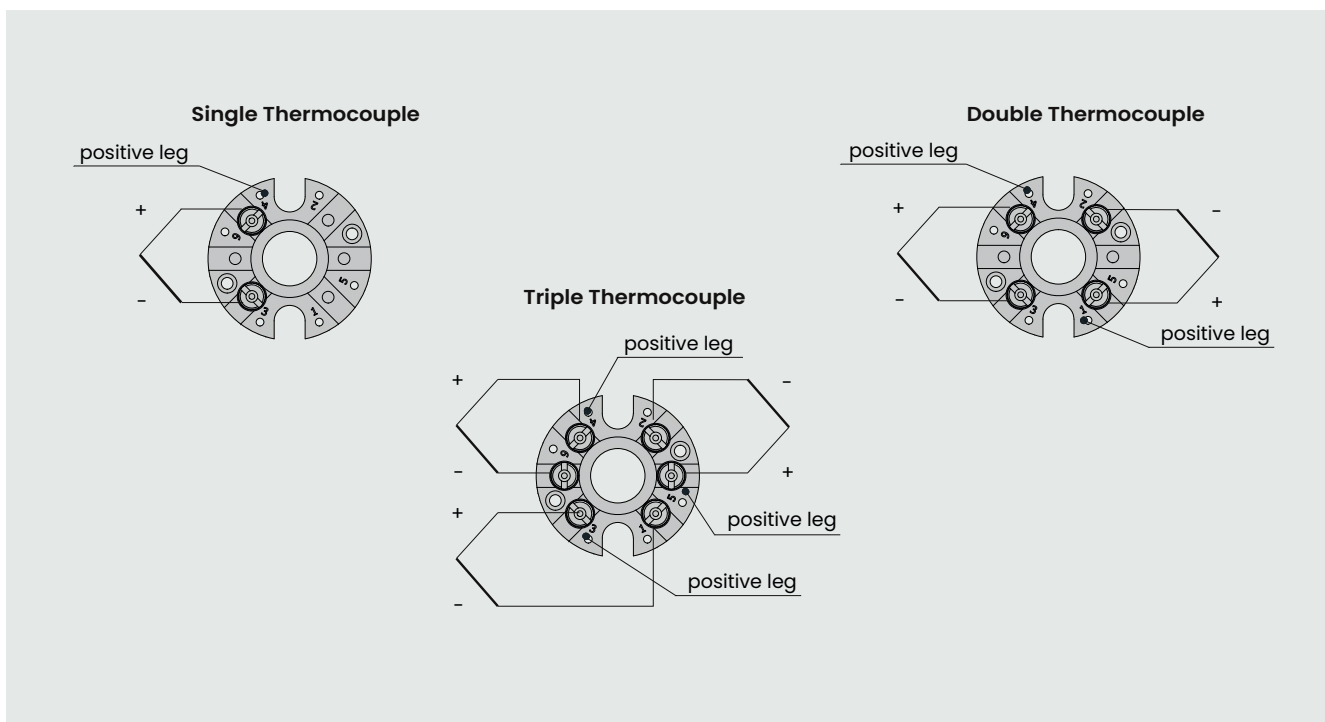
Connection heads



Example of installation



Electrical connection on Ceramic Block



MINERAL INSULATED THERMOCOUPLE

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Data sheet TTP-323 | Edition 2023

Ordering code

1 2 3 4 5 6 7 8 9
 - TTP-323 - - - - - - - -

Order	Parameter	Code	<input checked="" type="checkbox"/>	Description
1	Version		<input type="checkbox"/>	Without transmitter
		AP	<input type="checkbox"/>	With installed transmitter 4..20 mA
		APW	<input type="checkbox"/>	With installed transmitter 4..20 mA and local LED display*
		2AP	<input type="checkbox"/>	With two installed transmitters 4..20 mA, Double thermocouple
		3	<input type="checkbox"/>	Triple thermocouple
2	Thermocouple type	J	<input type="checkbox"/>	Type J (Fe-CuNi)
		K	<input type="checkbox"/>	Type K (NiCr-Ni)
		xxx	<input type="checkbox"/>	Other, please specify
3	Heads	NA	<input type="checkbox"/>	Type NA Aluminum
		DAN	<input type="checkbox"/>	Type DAN Aluminum
		DANW	<input type="checkbox"/>	Type DANW Aluminum
		B	<input type="checkbox"/>	Type B Aluminum
		BEG	<input type="checkbox"/>	Type BEG Stainless steel
		xxx	<input type="checkbox"/>	Other, please specify
4	Length L	55	<input type="checkbox"/>	55 mm
		105	<input type="checkbox"/>	105 mm
		xxx	<input type="checkbox"/>	Other, please specify
5	Process connection G	M10x1	<input type="checkbox"/>	M10x1
		M12x1.5	<input type="checkbox"/>	M12x1.5
		M14x1.5	<input type="checkbox"/>	M14x1.5
		xxx	<input type="checkbox"/>	Other, please specify
6	Tolerance class	1	<input type="checkbox"/>	Class 1 according to PN-EN 60584-1
		2	<input type="checkbox"/>	Class 2 according to PN-EN 60584-1
7	Measuring range of temperature transmitter	0..100	<input type="checkbox"/>	Input signal for 4..20mA: 0..100°C
		xxx	<input type="checkbox"/>	Other, please specify
8	Type of temperature transmitter	PR5334A3B	<input type="checkbox"/>	Output signal 4..20 mA
		PR5335A	<input type="checkbox"/>	Output signal 4..20 mA, with HART® protocol
		PR5350A	<input type="checkbox"/>	Output signal Profibus® PA / Foundation Fieldbus
		xxx	<input type="checkbox"/>	Other, please specify
9	Sealing	-	<input type="checkbox"/>	No extra sealing
		o-ring	<input type="checkbox"/>	O-ring FPM (viton)

Example

2TTP-323-K-55-M14x1.5-1
 Sensor 2xK type, sheath diameter Ø3.0 mm, length L=55 mm, process connection M14x1.5, class 1 according to PN-EN 60584-2.

